

1 1. A wireless computer network comprising:
 2 a wireless network computer having a chassis;
 3 an integrated chassis antenna that is coupled to
 4 the computer chassis;
 5 a first wireless network device coupled to the
 6 integrated chassis antenna; and
 7 a second wireless network device operative to
 8 communicate with the wireless network computer.

1 2. The wireless computer network as in claim 1
 2 wherein the chassis includes a front surface and the first
 3 wireless network device is coupled to the integrated
 4 chassis antenna by a coaxial cable and a shield conductor
 5 of the coaxial cable is coupled to the front surface of the
 6 computer chassis.

1 3. The wireless computer network as in claim 2
 2 wherein the integrated chassis antenna is formed with a
 3 base section and a vertical section, and the base section
 4 spaces the vertical section away from the computer chassis.

1 4. An apparatus comprising:
 2 a chassis;
 3 an antenna having a feed point; and
 4 the antenna integrated into the chassis.

- 1 5. The apparatus as in claim 4 wherein:
2 the antenna has at least one edge and that edge
3 remains in common with the chassis.
- 1 6. The apparatus as in claim 4 wherein:
2 the chassis includes a front edge; and
3 a coax cable shield conductor is coupled to the
4 chassis at the front edge of the chassis.
- 1 7. The apparatus as in of claim 4 wherein:
2 the antenna includes a center conductor retention
3 feature.
- 1 8. The apparatus as in claim 4 wherein:
2 the antenna remains in blank form.
- 1 9. An apparatus comprising:
2 a chassis and a wireless device;
3 an antenna integrated into the chassis and the
4 antenna having a feed point; and
5 the wireless device coupled to the feed point of
6 the antenna.
- 1 10. The apparatus as in claim 9 wherein:
2 the antenna has at least one edge and that edge
3 remains in common with the chassis.

- 1 11. The apparatus as in claim 9 wherein:
2 the chassis includes a front edge and a coax
3 cable shield conductor is coupled to the chassis at the
4 front edge.
- 1 12. An apparatus as in claim 9 wherein:
2 the antenna includes a center conductor retention
3 feature.
- 1 13. The apparatus as in claim 9 wherein the antenna
2 includes a vertical section spaced away from the chassis.
- 1 14. A method comprising:
2 fabricating a chassis; and
3 integrating an antenna with the chassis.
- 1 15. The method of claim 14 wherein integrating the
2 antenna includes forming the antenna from a part of the
3 chassis and forming the antenna with an edge contiguous
4 with the chassis.
- 1 16. The method of claim 14 wherein integrating the
2 antenna includes forming a feed point with a center
3 conductor retention feature.

1 17. The method of claim 14 wherein integrating the
2 antenna includes forming the antenna with a base section
3 and a vertical section, and forming the base section to
4 space the vertical section away from the chassis.

1 18. The method of claim 14 wherein integrating the
2 antenna includes perforating the contiguous edge forming a
3 bend line.

1 19. The method of claim 18 wherein integrating the
2 antenna includes perforating the antenna forming a second
3 bend line.

1 20. The method of claim 14 wherein integrating the
2 antenna includes forming a bend line by scoring the
3 contiguous edge.

1 21. The method of claim 20 wherein integrating the
2 antenna includes forming a second bend line by scoring the
3 antenna.

1 22. The method of claim 15 wherein integrating the
2 antenna includes blanking an antenna pattern from the
3 chassis.

